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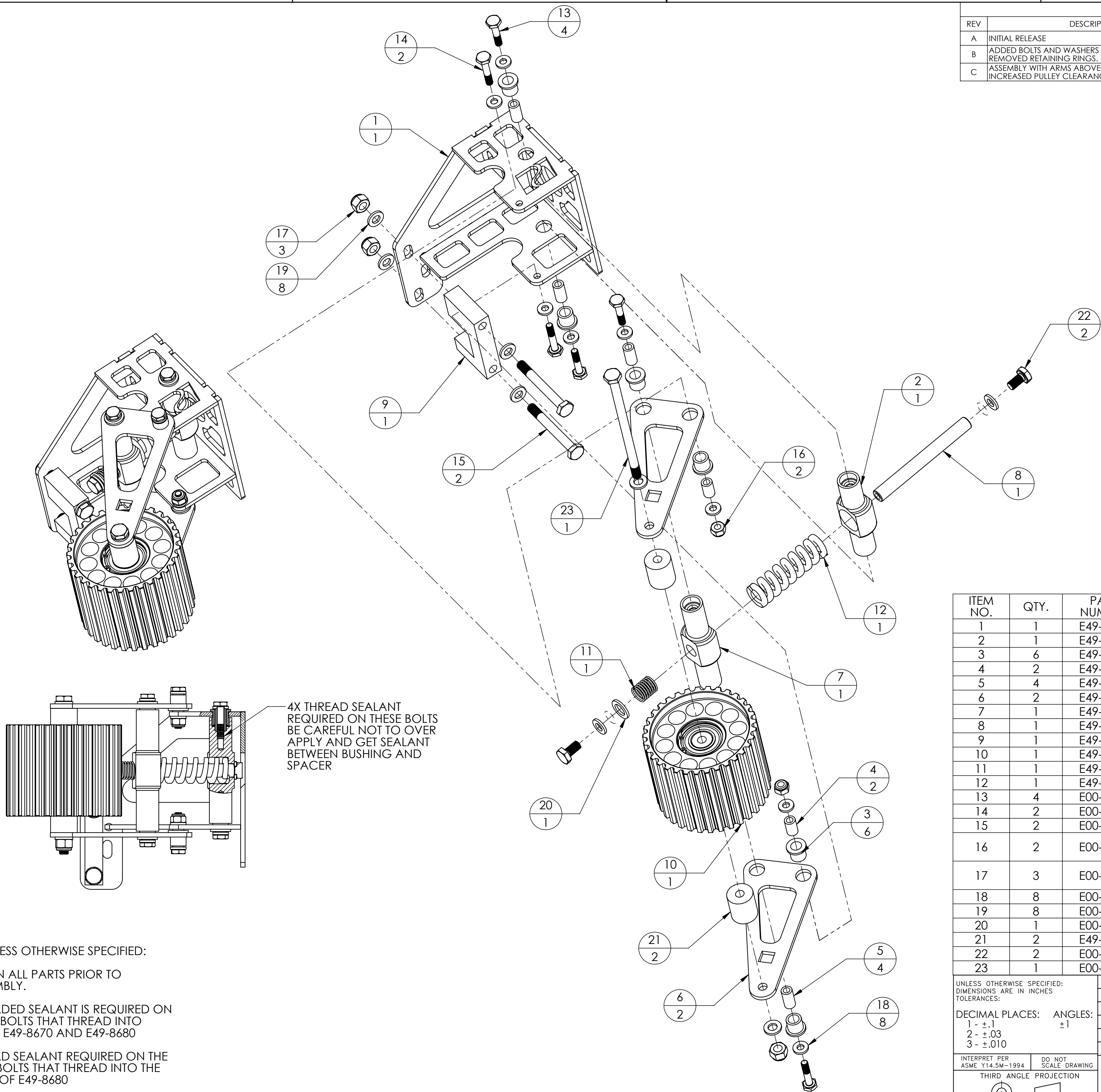
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REVISIONS

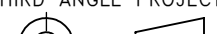
REV	DESCRIPTION	ECO #	DATE	ENG. APR.	MFG. APR.
A	INITIAL RELEASE	N/A	DEC-14-2009	RMc	
B	ADDED BOLTS AND WASHERS TO SHAFT E49-8690, REMOVED RETAINING RINGS.	N/A	JUN-21-2010	RMc	
C	ASSEMBLY WITH ARMS ABOVE AND BELOW FRAME FOR INCREASED PULLEY CLEARANCE	N/A	APR-26-2011	RMc	RMc



NOTES UNLESS OTHERWISE SPECIFIED:

- CLEAN ALL PARTS PRIOR TO ASSEMBLY.
- THREADED SEALANT IS REQUIRED ON FOUR BOLTS THAT THREAD INTO PARTS E49-8670 AND E49-8680
- THREAD SEALANT REQUIRED ON THE TWO BOLTS THAT THREAD INTO THE ENDS OF E49-8680

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	E49-8610	FRAME, TENSIONER
2	1	E49-8670	RETAINER, TENSION SPRING
3	6	E49-8675	BUSHING, FLANGED 5/16 ID X 7/16 OD X 3/8
4	2	E49-8677	SPACER, 3/16 X 5/16 X 1/2, ALUMINUM
5	4	E49-8676	SPACER 3/16 X 5/16 X 5/8, ALUMINUM
6	2	E49-8660	PLATE, TENSIONER ARM
7	1	E49-8682	RETAINER, TENSION SPRING, FLOATING
8	1	E49-8690	SHAFT, SPRING RETAINER
9	1	E49-8695	CLAMP, TENSIONER, RETROFIT
10	1	E49-8375	ASSY, IDLER PULLEY, COG BELT
11	1	E49-8679	SPRING, ANTI-RATTLE
12	1	E49-8678	SPRING, TENSIONER, COG BELT
13	4	E00-2304	AN3-7A 3/16 X 7/8 BOLT
14	2	E00-2313	AN3-10A 3/16 X 1 BOLT
15	2	E00-2412	BOLT, AN4-21A, 1/4 X 2 1/6
16	2	E00-3301	NUT, SELF LOCKING, NONMETALIC INSERT, 10-32, AN365-1032A / MS20365-1032A
17	3	E00-3402	NUT, SELF LOCKING, NONMETALIC INSERT, 1/4-28, AN365-428A / MS20365-428A
18	8	E00-4301	AN960-C10 REGULAR WASHER #10 (3/16)
19	8	E00-4401	WASHER, REGULAR, AN960-C416 1/4
20	1	E00-4600	AN960-C616 REGULAR WASHER 3/8
21	2	E49-8401	TENSIONER SPROCKET SPACER
22	2	E00-2435	BOLT AN4-3A, 1/4 X 3/8
23	1	E00-2042	BOLT (1/4-28 X 4-1/4") AN4-42A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		NAME		DATE				
DECIMAL PLACES:		DRAWN	Rmc	DEC-16-2009		TITLE: TENSIONER, SPRING LOADED		
ANGLES: ±1		CHECK	—					
1 - ±.1		ENG	—					
2 - ±.03		MFG	—					
3 - ±.010		Q.A.	—					
INTERPRET PER ASME Y14.5M-1994		DO NOT SCALE DRAWING		PROPRIETARY AND CONFIDENTIAL		SIZE	DWG. NO.	REV
THIRD ANGLE PROJECTION		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ROTORWAY INTERNATIONAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ROTORWAY INTERNATIONAL IS PROHIBITED.				C	E49-8600	C
								
						SCALE 1:2	WGT: 3.04	SHT 1 OF 1